

## Short Communications

### CRITERION OF THE EXISTENCE OF COMPENSATION RELATIONSHIP FOR NON-ISOTHERMAL KINETICS

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If, for a series of similar-type chemical transformations in non-isothermal kinetics, identical or closely similar values of  $T_{cr}$  are observed in the equation  $1/T_{cr} = 1/T_{st} + (R/E_i) \cdot \ln(E_i q/RT_s^2)$ , the existence of the compensation relationship  $\ln A_i = E_i/RT_{cr}$  may regularly be assumed.

In an earlier paper [1] we derived the analytical expression of the compensation relationship for non-isothermal kinetics in the form:

$$\ln A = \ln \frac{Eq}{RT_s^2} + \frac{E}{RT_s} \text{ or } \left( \frac{d \ln A}{dE} \right)_{T_s} = \frac{1}{RT_s} + \frac{1}{E} \quad (1)$$

This was obtained from the starting equation

$$\frac{d\alpha}{dt} = A(1 - \alpha)^n \exp \frac{-E}{RT}$$

the usual symbols being applied, and the subscript  $s$  referring to the point where the rate of non-isothermal transformation is maximum. A rigorous inspection of Eq. (1) reveals, however, that the term  $\ln \frac{Eq}{RT_s^2}$  is equivocal at variations of the temperature  $T_s$ , of the activation energy  $E$  and of the rate of linear temperature increase  $q$  (centigrade/second). Consequently, the observed compensation relationship  $\ln A$  vs.  $E$  may become distorted, or its truth may become doubtful. This difficulty may be eliminated by introducing a criterion of the true existence of the compensation relationship for non-isothermal kinetics. In general case, the criterion of true compensation relationship will be the existence of a common isokinetic point in the graph  $\ln K$  vs.  $1/T$  for a series of similar-type transformations. If no such point exists, the observed linear relationship between  $\ln A$  and  $E$  may be fictitious or a result of the  $v$ -effect [3].

If the Arrhenius equation  $K = A \exp \frac{-E}{RT}$  is utilized for describing the transformation process, this equation may be written in the following form:

$$K = \exp \frac{E}{RT_{cr}} \cdot \exp \frac{-E}{RT} \quad (2)$$

where  $T_{cr}$  is the critical temperature or reversal temperature [2] where  $\ln K = 0$ . Then the factor  $A$  in the Arrhenius equation can be expressed in the logarithmic form by

$$\ln A = \frac{E}{RT_{cr}} \quad (3)$$

Hence, for a series of chemical reactions with similar values of  $T_{cr}$ , the compensation effect will automatically be satisfied, that is, the relationship between  $\ln A$  and  $E$  will be linear.

Let us consider this criterion of the compensation relationship for non-isothermal kinetics, that is, the existence of a critical temperature at which  $\ln K = 0$ .

Table 1  
Calculated critical temperatures for the dehydration  
of the chelate  $Mg_2L \cdot 9H_2O$   
 $q = 0.1$  degree/sec

Parameters	Flow rate of the carrier gas $N_2$ , $cm^3 \cdot min^{-1}$					
	6	10	15	20	25	40
$T$ , K	448	423	409	420	418	398
$E$ , kcal/mole	18.7	21.1	22.4	24.4	24.9	24.6
$T_{cr}$ , K	603	532	500	506	501	472

According to our earlier work [4], the rate constant of the non-isothermal transformation is expressed by

$$K = \frac{(1 - \alpha_s)^{1-n}}{n} \cdot \frac{Eq}{RT_s^2} \exp \frac{E}{RT_s} \cdot \exp \frac{-E}{RT} \quad (4)$$

Taking into account that  $(1 - \alpha_s)^{1-n}/n \approx 1$ , Eq. (4), for the case  $\ln K = 0$ , may be written in the following form:

$$\frac{E}{RT_{cr}} = \frac{E}{RT_s} + \ln \frac{Eq}{RT_s^2} \quad (5)$$

which, after suitable transformations, will yield

$$\frac{1}{T_{cr}} = \frac{1}{T_s} + \frac{R}{E} \ln \frac{Eq}{RT_s^2} \quad (6)$$

By experimentally determining the values of  $E$ ,  $T_s$  and  $q$ , the absolute value of  $T_{cr}$  can be calculated. If, for a number of similar-type transformations, identical

(or sufficiently close) values of  $T_{cr}$  will be observed, this is a basis for stating that compensation relationship exists. However, for a first assumption regarding the existence of compensation relationship, it continues to be useful to determine the temperature  $T_s$  where the rate of non-isothermal transformation  $d\alpha/dt$  is maximum.

All that has been said can be demonstrated utilizing the experimental data reported in Ref. 1. The calculated values of  $T_{cr}$  are listed in Table 1. These values confirm the existence of the compensation relationship when the flow rate of the carrier gas is being varied from 10 to 40 cm<sup>3</sup>/min. The value of  $A$  can be determined from Eq. (3).

### References

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